



Code	Description
MAB602	VERTICAL MOTORIZED HEIGHT MEASURING INSTRUMENT

MAB 602

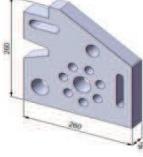
Main characteristics:

- Système de mesure multifonctionnel avec un écran tactile 7" LCD couleur. Avec une interface intuitive, rapide et facilité d'utilisation alphanumérique et affichage graphique pour traiter les mesures et calculs géométriques avancées. Déplacement vertical motorisé.
- mouvements sur coussins d'air permettant une plus grande précision et la fiabilité de glissement rapide
- Force de mesure constante minimisée avec une optimisation conséquente des mesures effectuées au moyen de sondes longues
Mise en veille automatique pour économiser l'énergie
- Port USB / LAN pour importer ou exporter des données et des programmes de mesure
- mises à jour logicielles automatiques via Clé USB
- Port RS232 pour la connexion à une imprimante ou d'autres périphériques externes
- pièce maîtresse d'étalonnage, y compris bloc de calibre 5 mm comme pièce jointe standard

Functions:

- Automatic processing of 1D and 2D measurements
- Calculation of tolerances of the performed measurements
- Extensive statistical evaluations with automatic storage of the detected values
- One key function to start measurement procedures automatically
- Self-learning of measuring sequences, creation, storage and recall of measuring programs
- Possibility to set unlimited number of reference points on the workpiece.
- Perpendicularity and straightness measurements by means of the optional kit code **KMRP**
- System software and operational menus available in various languages
- Automatic temperature compensation
- Automatic compensation of the measurements performed either in floating or static mode
- Non-linear error compensation (SLEC)
- Probe flexion error compensation

DESCRIPTION																									
FURTHER FEATURES																									
1D MEASUREMENTS																									
	Measures a surface from below																								
	Measures a surface from above																								
	Measures a bore from above																								
	Measures a bore from below																								
	Measures a shaft from above																								
	Measures a shaft from below																								
	Bore measurement																								
	Shaft measurement																								
	Groove measurement																								
	Upper flatness																								
	Lower flatness																								
	Calculation of the centerline																								
	Calculation of distances																								
	<table border="1"> <tbody> <tr> <td>Measuring range</td><td>620 mm</td></tr> <tr> <td>Range of application</td><td>910 mm</td></tr> <tr> <td>Measuring Accuracy</td><td>1,5+L/600 µm</td></tr> <tr> <td>Plane Repeatability</td><td>1 µm *</td></tr> <tr> <td>Bore Repeatability</td><td>1 µm *</td></tr> <tr> <td>Perpendicularity</td><td>6 µm *</td></tr> <tr> <td>Resolution</td><td>1 µm</td></tr> <tr> <td>Measuring force</td><td>< 1N</td></tr> <tr> <td>Dimensions</td><td>300x265x935 mm</td></tr> <tr> <td>Weight</td><td>20 Kg</td></tr> <tr> <td colspan="2">Measuring system fitted with incremental optical scale</td></tr> <tr> <td colspan="2">Battery-powered for longer operation autonomy without encumbering cables.</td></tr> </tbody> </table>	Measuring range	620 mm	Range of application	910 mm	Measuring Accuracy	1,5+L/600 µm	Plane Repeatability	1 µm *	Bore Repeatability	1 µm *	Perpendicularity	6 µm *	Resolution	1 µm	Measuring force	< 1N	Dimensions	300x265x935 mm	Weight	20 Kg	Measuring system fitted with incremental optical scale		Battery-powered for longer operation autonomy without encumbering cables.	
Measuring range	620 mm																								
Range of application	910 mm																								
Measuring Accuracy	1,5+L/600 µm																								
Plane Repeatability	1 µm *																								
Bore Repeatability	1 µm *																								
Perpendicularity	6 µm *																								
Resolution	1 µm																								
Measuring force	< 1N																								
Dimensions	300x265x935 mm																								
Weight	20 Kg																								
Measuring system fitted with incremental optical scale																									
Battery-powered for longer operation autonomy without encumbering cables.																									
2D MEASUREMENTS																									
	Angle calculation																								
	Groove angle calculation																								
	Creating 2D points																								
	Calculation of distance between two points																								
	Calculation of the midpoint																								
	Calculation of the angle between X axis and the line passing through two points																								
	Calculation of the angle between two lines passing through three points																								
	Calculation of the circle passing through three or more points																								

Code	Description														
OPTIONAL ACCESSORIES															
KMRP	<p>KIT FOR MEASURING STRAIGHTNESS AND PERPENDICULARITY</p> <p><u>Consisting of:</u></p> <ul style="list-style-type: none"> • LVDT probe featuring 1 mm linear displacement, resolution 0,1 µm, repeatability +/- 0,2 µm • 8 mm probe holder extension • Probe insert holder • Software for measurement processing featuring: <ul style="list-style-type: none"> * Straightforward visualization with possibility of zero setting * Calculation of straightness with graphic display of line and angle inclination * Calculation of perpendicularity with graphic display of the line and indication of Min and Max values 														
PDT	<p>SPECIAL SHAPED PIECE FOR DEMO AND TRAINING</p> <ul style="list-style-type: none"> • Training piece in anodized aluminium specially conformed for 1D and 2D measurements, useful for practicing all the instrument functions and features. 														
CSBTB-1	<ul style="list-style-type: none"> • Test report for the a.m. metal piece 														
HIGH PRECISION DIABASE SURFACE TESTING PLATE															
<ul style="list-style-type: none"> • Thanks to its lapped surface and high degree of flatness, overall quality and workmanship this testing plate is the ideal base for mounting the height gauge MAB 602. • Supplied with a suitable stand of sturdy construction (code TSC) to provide exceptional strength and stability. Fitted with drawer to house accessories. 															
	<table> <tbody> <tr> <td>Hardness</td><td>7 ÷ 8,5 MOHS grades, 60-70 HRC</td></tr> <tr> <td>Specific weight</td><td>3 kg/dm³</td></tr> <tr> <td>Porosity</td><td>0,76%</td></tr> <tr> <td>Resistance to compression</td><td>1600÷2400 kg/cm²</td></tr> <tr> <td>Flexion resistance</td><td>100÷175 kg/cm²</td></tr> <tr> <td>Linear thermal expansion</td><td>(5÷6,7) x 10⁻⁶ °C⁻¹</td></tr> <tr> <td>Thermal conductivity</td><td>2,5÷3,4 kcal (m.h. °C)</td></tr> </tbody> </table>	Hardness	7 ÷ 8,5 MOHS grades, 60-70 HRC	Specific weight	3 kg/dm ³	Porosity	0,76%	Resistance to compression	1600÷2400 kg/cm ²	Flexion resistance	100÷175 kg/cm ²	Linear thermal expansion	(5÷6,7) x 10 ⁻⁶ °C ⁻¹	Thermal conductivity	2,5÷3,4 kcal (m.h. °C)
Hardness	7 ÷ 8,5 MOHS grades, 60-70 HRC														
Specific weight	3 kg/dm ³														
Porosity	0,76%														
Resistance to compression	1600÷2400 kg/cm ²														
Flexion resistance	100÷175 kg/cm ²														
Linear thermal expansion	(5÷6,7) x 10 ⁻⁶ °C ⁻¹														
Thermal conductivity	2,5÷3,4 kcal (m.h. °C)														
															
Code	Item	Accuracy µm	Grade	Dimensions mm	Weight kg	Price €									
PGS08 TSC08	Plate + Stand	4	00	1000x630x150 1000x630x790	300 50										
PGS09 TSC09	Plate + Stand	4	00	1000x750x150 1000x750x790	339 60										
PGS13 TSC13	Plate + Stand	5	00	1200x800x150 1200x800x790	434 80										
	PACKING	<ul style="list-style-type: none"> • Carton on pallet cm 71x53x111 gross weight Kg. 40 													

All data and prices contained in this price list may be modified any time without advance notice and therefore are not to be considered as binding.